

- ready-to-use, resistance to damp spaces
- for mouldings, roses and decorative features
- high initial adhesion, reliable bond strength, solvent-free, for indoor use

# **Styrofoam Adhesive**

#### Hea

White, ready-to-use dispersion adhesive in trowellable consistency with high initial adhesion. Suitable for bonding ceiling and decorative panels, insulation board, mouldings and lining papers made from Styropor® and rigid foam indoors.

#### **Constituents**

Polymer dispersion, mineral fillers, water, additives

#### **Substrate**

For substrates such as concrete, aerated concrete, masonry, gypsum and cementitious wallboard, filling compounds, cement render, gypsum plaster, existing emulsion coatings. Non-absorbent substrates are unsuitable. Substrate shall be dry, clean, level, strong, absorbent and free from adhesion-impairing substances. To increase strength, use baufan® Deeply Penetrating Primer – solvent-free. Completely remove any substrates that cannot be stabilized or that adhere inadequately. In case of doubt, perform trial bonding.

#### Application

Stir well/knead tube well prior to use.

Spot/edge bonding: Apply adhesive in dabs to rear board face and, where necessary, as continuous bead along edge.

Full-surface bonding: Apply adhesive over full rear board face or to level substrate with notched – ideally B1 or B2 – spatula.

Place rigid foam board into adhesive bed and press down. For bonding to ceilings, application of adhesive to rear board face is recommended. For sheet products, press down evenly over full surface with roller. After adhesive has fully dried, bonded surfaces can be overpainted, wall-papered or filler-coated.

Immediately remove adhesive residue with fresh water. Wash tools with water immediately after use.

#### Consumption

Depending on substrate and application thickness

 $\rightarrow 500 - 900 \text{ g/m}^2$ 

#### **Application temperature**

+5 °C to + 30 °C for material, ambient air and substrate

## **Drying time**

Approx. 24 hours per mm coat thickness under normal conditions (at +20 °C, 65 % relative humidity and moderately absorbent substrate); allow suitably longer drying times for unfavourable conditions.

#### Note

Keep out of reach of children. Ensure adequate ventilation during application and drying. Refrain from eating, drinking and smoking during use. Wear goggles. In case of contact with eyes or skin, rinse immediately with plenty of water. Do not allow to enter drains, sewers, surface waters or ground. Hand over only fully emptied containers for recycling.

## Contains biocidal products (preservatives):

Methylchloroisothiazolinone/methylisothiazolinone (3:1), benzoisothiazolinone. May cause an allergic reaction. Advice for isothiazolinone allergy sufferers is available on 0049 (0) 341 / 44655-0.

## Storage

Store in cool, though frost-free environment in properly sealed containers. Minimum shelf life in unopened containers subject to proper storage: 36 months from production date (see batch label).

# Item No.

510	400 g	PE tube
503	1.0 kg	PE pot
527	4.0 kg	PE tub
541	7.0 kg	PE tub
596	14 kg	PE tub
541	7.0 kg	PE tu

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