

- universal application
- **■** for indoor use, solvent-free
- for wood, stone, tiles and many plastics

# **Assembly Adhesive**

#### Hee

baufan® Assembly Adhesive is ideal for bonding skirtings, wood panels, polystyrene decorative panels and insulation board, mouldings, ceramic tiles, mosaic etc. Not suitable for bonding polyethylene, polypropylene, metallic materials and difficult-to-bond plastics.

# **Constituents**

Copolymer dispersion, mineral components, water, additives

#### **Substrate**

Substrate shall be adequately absorbent, dry, strong and free from adhesion-impairing substances (e.g. grease, dust). Pretreat friable and chalking substrates with baufan® Deeply Penetrating Primer – solvent-free. If material for bonding is unable to absorb moisture, then substrate must be absorbent.

## **Application**

Knead tube well prior to use. Apply dabs or continuous bead of baufan® Assembly Adhesive to components for assembling and press these down firmly. Secure heavy components in place until adhesive has cured. Immediately remove adhesive residue with fresh water.

# Consumption

Depending on substrate approx 300 − 500 g/m² and application thickness

Tube contents suffice for approx. 12-20 m.

#### **Application temperature**

+5 °C to + 30 °C for material, ambient air and substrate

#### **Drying time**

Approx. 24 hours under normal conditions (at +20 °C, 65 % relative humidity and moderately absorbent substrate); allow suitably longer drying times for unfavourable conditions.

#### Note

Keep out of reach of children. Ensure adequate ventilation during application and drying. Refrain from eating, drinking and smoking during use. In case of contact with eyes or skin, rinse immediately with plenty of water. Do not allow to enter drains, sewers, surface waters or ground. Hand over only fully emptied containers for recycling.

## Contains biocidal products (preservatives):

Methylchloroisothiazolinone/methylisothiazolinone (3:1), benzoisothiazolinone. May cause an allergic reaction. Advice for isothiazolinone allergy sufferers is available on 0049 (0) 341 / 44655-0.

# Storage

Store in cool, though frost-free environment in properly sealed containers. Minimum shelf life in unopened containers subject to proper storage: 48 months from production date (see batch label).

# Item No.

102589 300 g PE tube

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